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RBE105-31702W19-3**Job Sheet 198228****Part No:** RBE105-31702W19-3**Job Qty:** 1 pcs**Part Name:** Spline Shaft**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 7/24/19**Job Tracking No:****Due Date:** 8/30/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG RBE105-31702W19 Rev 2 IPP Rev. A 19.07.22 New issue DP Verify DD**Ship Via:****Bill of Materials**

Job Routing								
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Small Fab - 1	1 pcs	8/30/19	0.00	0.20	Small Fab - 1		GP 19-10-29
						Small Fab - 2		
						Small Fab - 3		
						Small Fab - 4		
						Small Fab - 5		
						Small Fab - 6		
						Small Fab - 7		
110	QC 5	1 pcs	8/30/19	0.00	0.00	QC 5 - 10		DAS 40 8-88 OCT 29 2019
						QC 5 - 12		
						QC 5 - 17		
						QC 5 - 18		
						QC 5 - 19		
						QC 5 - 22		
						QC 5 - 24		
						QC 5 - 3		
						QC 5 - 43		
						QC 5 - 49		
						QC 5 - 51		
						QC 5 - 58		
						QC 5 - 68		
						QC 5 - 9		
						QC 5 - 50		
						QC 5 - 30		
						QC 5 - 40		
QC 5 - 61								
QC 5 - 81								
120	Packaging 3-1 - Stock - B4B	1 pcs	8/30/19	0.00	0.00	Packaging 3 - 1 - B4B		ALL
						Packaging 3 - 2 - B4B		
						Packaging 3 - 3 - B4B		
						Packaging 3 - 4 - B4B		
						Packaging 3 - 5 - B4B		
						Packaging 3 - 6 - B4B		
						Packaging 3 - 7 - B4B		
						Packaging 3 - 8 - B4B		
						Packaging 3 - 9 - B4B		
						Packaging 3 - 10 - B4B		
130	QC 21 - SA	1 pcs	8/30/19	0.00	0.00	QC 21 - SA - 21		DAS 21 3-88 OCT 29 2019
						QC 21 - SA - 70		
						QC 21 - SA - 53		
Part Op 100 - Assemble as per DWG. Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - Identify as per dwg & Stock Location: _____ 130 - QC21- Final Inspection - Work Order Release								

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
134 RBE105-31702W19-11	Nut 134	1 pcs (1 ea)	100-Small Fab - 1	208518
134 RBE105-31702W19-5	Shaft 134	1 pcs (1 ea)	100-Small Fab - 1	208505
134 RBE105-31702W19-7	External Gear 136	1 pcs (1 ea)	100-Small Fab - 1	276 802
134 RBE105-31702W19-9	Washer 134	1 pcs (1 ea)	100-Small Fab - 1	207798

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	RBE105-31702W19-11	1	0	0
	RBE105-31702W19-5	1	0	0
	RBE105-31702W19-7	1	0	0
	RBE105-31702W19-9	1	0	0
Part Specifications				
Specifications could not be found.				

Plex 7/24/19 8:08 AM Dart.lajeunesse.marie

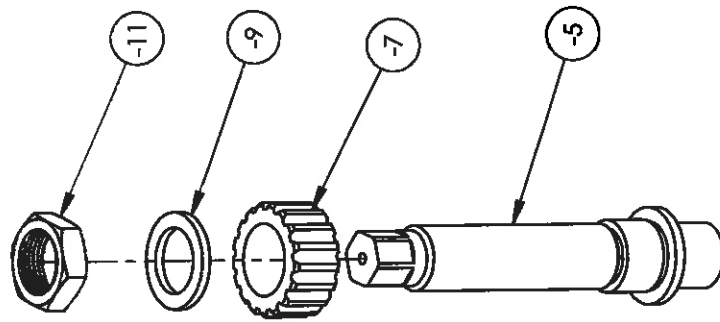
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REVISIONS			
REV	ECR	DESCRIPTION	

DATE

INITIAL

APPROVED



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 198228 MWS
19-07-24

DART
AEROSPACE

TITLE

MOUNTING TOOL

DWG NO.

RBE105-31702W19-3

REV

2

MAT'L

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

.XXX ± .005 FRACTIONS ± 1/8

.XX ± .01 ANGLES ± .5°

.X ± .1 SURFACES ± 125/

1. BREAK ALL SHARP EDGES
.015 x 45° OR .015R

2. DIMENSIONAL LIMITS APPLY
INTERSECTIONS

3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009

USED ON MODEL

EC145

DRAWN BY: SMITH

CHECKED: CLOUGH

OPPS APPR: ANDERSON

QA APPR: LINDSAY

APPROVED: MACKOVJAK

SCALE 1:2

DATE 9/25/2013

SHEET 3 OF 11

~3

SPLINE SHAFT



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

DISPOSITION		DEPARTMENT/PROCESS																																																																																			
Job: _____	Rework ☐ Scrap ☐ Use-as-is ☐	Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																																																																																
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042) _____																																																																																	
Description Work Order Deviation		Disposition																																																																																			
Root Cause <table border="1"><tr><td>Operator</td><td>☐</td></tr><tr><td>Manufacturing Process</td><td>☐</td></tr><tr><td>Equip/Tooling</td><td>☐</td></tr><tr><td>Handling/Preservation</td><td>☐</td></tr><tr><td>Material</td><td>☐</td></tr><tr><td>Product Improvement</td><td>☐</td></tr><tr><td>Process Improvement</td><td>☐</td></tr><tr><td>Human Factors</td><td>☐</td></tr></table>		Operator	☐	Manufacturing Process	☐	Equip/Tooling	☐	Handling/Preservation	☐	Material	☐	Product Improvement	☐	Process Improvement	☐	Human Factors	☐	FAULT CATEGORY <table border="1"><tr><td>Pressure/Forced</td><td>☐</td><td>Contamination</td><td>☐</td><td>Power Loss/Surge</td><td>☐</td><td>Positioned Wrong</td><td>☐</td></tr><tr><td>Bending</td><td>☐</td><td>Misaligned/off center</td><td>☐</td><td>Folio/Program</td><td>☐</td><td>Outside Tolerance</td><td>☐</td></tr><tr><td>Crushing</td><td>☐</td><td>BOM/Route</td><td>☐</td><td>Grain Direction</td><td>☐</td><td>Drawing</td><td>☐</td></tr><tr><td>Cracks</td><td>☐</td><td>Broken/Damage/Defect</td><td>☐</td><td>Weld</td><td>☐</td><td>Finish</td><td>☐</td></tr><tr><td>Crimp/Kink/Ripple/Wave/Twist</td><td>☐</td><td>Incomplete/Unclear Instructions</td><td>☐</td><td>Wrong Stock Pulled</td><td>☐</td><td>Part Lost/Missing</td><td>☐</td></tr><tr><td>Marks/Chatter</td><td>☐</td><td>Drill Holes</td><td>☐</td><td>Out of Sequence</td><td>☐</td><td>Misread</td><td>☐</td></tr><tr><td>Mislabeled</td><td>☐</td><td>Fit/Function</td><td>☐</td><td>Off-set/Set-up</td><td>☐</td><td></td><td></td></tr><tr><td colspan="2">Other/Details:</td><td colspan="6"></td></tr></table>				Pressure/Forced	☐	Contamination	☐	Power Loss/Surge	☐	Positioned Wrong	☐	Bending	☐	Misaligned/off center	☐	Folio/Program	☐	Outside Tolerance	☐	Crushing	☐	BOM/Route	☐	Grain Direction	☐	Drawing	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Finish	☐	Crimp/Kink/Ripple/Wave/Twist	☐	Incomplete/Unclear Instructions	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐	Marks/Chatter	☐	Drill Holes	☐	Out of Sequence	☐	Misread	☐	Mislabeled	☐	Fit/Function	☐	Off-set/Set-up	☐			Other/Details:							
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